

## *NATIONAL COIL COATING CONFERENCE*

### *VISIT TO MBCI – INDY FACILITY*

*WEDNESDAY, SEPTEMBER 22, 2010*

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#### **Overview**

The MBCI-Indy plant began operations in 1988. It was the ninth manufacturing facility to open for MBCI, the industry leading manufacturer of metal roof and wall systems with seventeen component plants located strategically throughout the country. (Additional Components locations include six Metal Depots retail centers, three DBCI roll-up door plants, and the newest addition to MBCI's capabilities, the most technologically advanced insulated metal panel plant in the United States.) The Indy facility is approximately 80,000 square feet and has expanded twice, once in 1996 and again in 1998. There are 50 employees at the MBCI-Indy plant, three of whom have been there since the plant opened. Because of the success and dedication of MBCI's employees, the plant went 13 ½ years without a lost-time incident.

The MBCI-Indy facility averages 400 tons per week. It is part of MBCI's Eastern Region and has received IAS & Canadian A660 certifications. From 1993 to 2002, this plant also manufactured ABC panels. ABC is an affiliate of MBCI.

#### **Manufacturing Line**

The MBCI-Indy plant has a number of different lines to manufacture its products. The sheet line manufactures MBCI's PBR, PBU, PBA and 7.2 Panel offerings. The standing seam roof line manufactures MBCI's BattenLok®, BattenLok® HS, SuperLok®, Ultra-Dek® and Double-Lok® panels. The Zee line manufactures all standard Cees and Zees. The Jorns structural press produces 12 gauge through 16 gauge secondary structural members up to 40 feet in length.. Trim is manufactured on the 20-foot Pacific press.

Panels manufactured by MBCI are used in a multitude of markets, including architectural, agricultural, commercial, industrial, institutional and residential.

#### **Miscellaneous Items**

- Dress Code – Casual dress. Close-toed shoes are required. Safety glasses (required) will be provided upon entrance for the tour.

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***VISIT TO METL-SPAN INDIANA***

***FACILITY***

***WEDNESDAY, SEPTEMBER 22, 2010***

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***Overview***

Metl-Span LLC is a recognized leader in the advancement of insulated panel technology, serving the Commercial and Industrial and Cold Storage industries with energy efficient and cost effective insulated metal wall and roof panels.

***Continuous Panel Line***

Class I polyurethane foam is injected in-line between two steel face sheets. For added strength and superior appearance, the faces are textured with stucco or Santa Fe embossing. Panel thickness range from 2" to 6".

Metl-Span Indiana produces panels with eight different profiles (Light Mesa, Mesa, Flute, Striated, Metl Plank, Santa Fe, V-Rib and 7.2 Insulrib) up to 58' long.

***Miscellaneous Items***

Safety - Hard hats, high visibility vests and safety glasses are required at all times inside the plant and will be provided by Metl-Span

**Directions to Plant Tours:**

- From The Westin-Indianapolis – Go South on S Capital Ave toward W Maryland St/US-40 E
- Turn Left onto W Maryland St/US-40 E
- Keep Right at the fork to go on US-40 E
- Merge onto I-65 S
- Merge onto I-465E/I-74 E/US-31 N/IN-37 N via Exit 106
- Merge onto I-74 E/US-421 S via Exit 49 toward Cincinnati
- Merge onto IN-9 S via Exit 113 toward IN-44 W/Shelbyville
- Turn Right onto W Rampart Rd/W County Road 150 N
- Turn Right onto McCall Dr

MBCI at 1780 McCall Dr (on right)

Metl Span at 1717 McCall Dr, Shelbyville, Indiana 46176  
(317) 398-1100