

***NATIONAL COIL COATING CONFERENCE
VISIT TO RG STEEL – SPARROWS POINT FACILITY
MONDAY, SEPTEMBER 26, 2011***

Overview

RG Steel – Sparrows Point (formerly known as Severstal, ArcelorMittal, International Steel Group and previously as Bethlehem Steel Corp.) is an integrated steel mill located in Sparrows Point, MD. It has been a presence and significant employer in Maryland since 1916. Approximately 2500 employees work at the facility. Sparrows Point is RG Steel's only plant with direct ocean access. RG Steel's Corporate Offices are located at this facility.

Sparrows Point is capable of producing 3.7 million tons of cast slabs annually to manufacture a broad range of hot rolled, cold rolled, galvanized, Galvalume, and tin products.

Tour

Cold Mill

The Cold Mill was commissioned in April, 2000, after an investment of more than \$350 million. It produces premier quality cold rolled sheet with superior surface quality, shape and gauge control that serves the construction, automotive and appliance industries. Annual capacity is more than 1.5 million tons. The Cold Mill is recognized as a world-class facility - - it exemplifies the meaning of innovation and technology.

Coating Line

From the most sophisticated to the tried and true, Sparrows Point's coatings have it covered. Galvalume was developed at Sparrows Point in the 1960's and today is one of the most widely used corrosion-resistant coatings in the world. In addition, the plant produces galvanized sheets. Our No. 4 Coating Line began operation in the 1990's. This line has the capability, based on customer requirements, to make both Galvalume and galvanized products. Galvalume and galvanized sheets provide customers with peak performance through the application of zinc/aluminum coatings that outperform and outshine any other coated sheets. The line is also designed to apply an acrylic coating to the galvanized or Galvalume surface.

Miscellaneous Items

- Homeland Security requires that everyone must have a photo ID to enter the plant.
- Dress Code
 - Everyone is required to wear flat, closed toe leather shoes. Tennis shoes are not permitted.
 - Women must wear slacks. Skirts and dresses are not appropriate for mill tours.

Directions:

From Airport

Baltimore-Washington International – BWI

Take I-295N to Baltimore

I-295 becomes Russell St.

Turn right on Pratt St. and turn left on S. Eutaw St.

From Airport

Washington, DC/National/Reagan Airport

Take I-95N to Baltimore

Take Exit 53, I-395N downtown

Follow 4 lights to Lombard St., make left.

Go 1 block make left onto Eutaw St.

Hotel is on your right

From Airport

Washington, DC/Dulles

Take I-95N to Baltimore

Take Exit 53, I-395N downtown

Follow 4 lights to Lombard St., make left.

Go 1 block make left onto Eutaw St.

Hotel is on your right